

Custom Firing in Portland

General Terms:

- We Bisque fire at cone 04, glaze fire at cone 05 (low-fire) and cone 6 (mid-range). We do not fire to cone 10, reduction or Soda firings.
- Please let us know the type of clay used, the temperature range of the clay body, and the name of your clay. Bring your work in a box or container. You will get this back with your firing.
- Please do not bring in work that has excessive paper or foreign material inside. It is up to you to remove the filler before bringing it in for us to fire.
- Extra charges may apply for loading and unloading lots of little objects as well as cleaning off the bottoms of glazed ware.
- You may be charged for ruined shelves, damage to our kilns, or the time it takes to clean kiln shelves if glaze runs from your piece onto the kiln shelf.
- Custom firing temperatures and firing schedules are only available for full kiln loads at \$85 per load.

Firing Fees:

Minimum charge (about a 6" cube)	\$8.00
1/4 Shelf	\$12.00
1/2 Shelf ... about 12-14 mugs)	\$15.25
One Full Shelf	\$17.50
Two full Shelves	\$24.00
1/4 Kiln	\$28.50
1/2 Kiln	\$45.00
Full Kiln	\$85.00

- A full kiln can fit a maximum of 7 shelves with 3" posts.
- Kiln Shelves are 26" round and our kilns have a 25" working depth.

Cone 04 Bisque Firing:

We candle our bisque kilns up to 15 hours to ensure all work is dry before firing. Our bisque firing takes 3-4 days to complete. Greenware may be stacked to conserve space.

Cone 05 Low-Fire Glaze Firing:

We will fire on stilts for an additional charge if you wish to glaze the entire surface. This is offered for **low-fire only!**

Cone 6 Mid-Range Glaze Firing:

- All work must be dry footed, no glaze on the bottom of the pieces.
- We do *not* stilt your work at this temperature as the stilts are only rated to low-fire temperatures. You may purchase your own and provide them with the firing. They may melt and your piece may fall over.
- Glaze can melt and move at this temperature. Leave some room at the bottom of your piece to allow for glaze movement.

Beads and Jewelry:

You must string your beads on High Temp wire and provide your own bead bars for us to fire.

Kiln Loading and Unloading:

We load and unload kilns on Monday's and Thursday afternoons. We will call and leave a message for you as soon as they are finished and ready to be picked up. Please allow a turnaround of 7-10 business days per firing (bisque or glaze).

General Caution:

You should be aware that firing can have unpredictable results. Your pieces may break or the glaze may not turn out as you expect. If the unforeseen happens in our kilns, you may still be held responsible for the firing charges.

