



# Custom Firing: Eugene

## General Terms:

- We Bisque fire to cone 04, glaze fire to cone 05 (low-fire) and cone 6 (mid-range). We do not fire to cone 10 reduction, oxidation or do Soda firings.
- Please let us know the type of clay used, the temperature range of the clay body, and the name of your clay. Bring your work in a box or container. You will get this back with your firing.
- Please do not bring in work that has excessive paper or foreign material inside. It is up to you to remove the filler before bringing it in for us to fire.
- Extra charges may apply for loading and unloading excessive amounts of little objects as well as cleaning off the bottoms of glazed ware.
- You may be charged for ruined shelves, damage to our kilns, or the time it takes to clean kiln shelves if glaze runs from your piece onto the kiln shelf.

## Cone 04 Bisque Firing:

We do a 3 hour preheat to ensure all work is dry before firing. Our bisque firing takes 2-3 days to complete. Greenware may be stacked to conserve space.

## Cone 05 Low-Fire Glaze Firing:

We will fire on stilts for an **additional charge** if you wish to glaze the entire surface. This is offered for **low-fire only!**

We will dip pieces in clear glaze at Cone 05 for an **additional charge:**

- Piece 15" or larger: \$6.00
- Piece 10"-15": \$5.00
- Piece 6"-10": \$4.00
- Piece 4"-6" \$3.00
- Piece 4" or smaller \$2.00

## Cone 6 Mid-Range Glaze Firing:

- All work must be dry footed, with at least 1/8" of the base of your piece free of glaze and **no** glaze on the bottom of the pieces. Please keep the bottoms clean.
- We do *not* stilt work at cone 6 as the stilts are only rated to low-fire temperatures. You may purchase your own stilts and provide them with the firing. They may melt and your piece may fall over or stick to the stilts.
- Glaze can melt and move (or run) at this temperature. Leave some room (at least 1/8") at the bottom of your piece to allow for glaze movement.

## Beads and Jewelry:

You must string your beads on High Temp wire and provide your own bead bars for us to fire.

## Kiln Loading and Unloading:

We load and unload kilns on Mondays (bisque and low fire / ^05 glaze) and Fridays (stoneware or ^6 glaze). We will call and leave a message for you as soon as the pieces are fired and ready to be picked up. Please allow a turnaround of 7-10 business days per firing (bisque or glaze).

## General Caution:

You should be aware that firing can have unpredictable results. Pieces may break or the glaze may not turn out as expected. If the unforeseen happens in our kilns, you may still be held responsible for the firing charges.

In addition, if pieces are wet, solid or may have air trapped inside, it may crack or explode in the kiln. We reserve the right to not fire any piece that we feel is not appropriately crafted or dry to prevent damage to our kilns and to other pieces in the kiln.

### Eugene Firing Fees:

There are three (3) Skutt Kilns differing in size at the Eugene store. Please review the below chart to determine fees.

Custom fire temperatures and specialized firing schedules are only available for full kiln loads.

Please call to make a reservation for a full kiln load.

	<b>KM818</b>	<b>KM1022</b>	<b>KM1222</b>
<b>Size</b>	18" wide x 18" deep (2.6 cubic feet)	23" wide x 22" deep (5.7 cubic feet)	28" wide x 22" deep (8.1 cubic feet)
<b>Minimum Charge (NOT per piece)</b>	\$8	\$8	\$8
<b>1/4 Shelf</b>	N/A	\$10	\$12
<b>1/2 Shelf OR 1/4 kiln</b>	\$12	\$14	\$16
<b>One Full Shelf</b>	\$15	\$18	\$20
<b>1/2 Kiln</b>	\$20	\$25	\$35
<b>Full Kiln</b>	\$35	\$50	\$70

- ◆ Firing prices are adjusted based upon on the size (height & width) of pieces.
- ◆ Stilting fees may apply for low fire (^05-^06) only.
- ◆ Shelf cleaning/grinding fees may apply if pieces consistently run. In addition, you may be charged for ruined shelves.
- ◆ Firing prices are subject to change.