

# *Velvet*

UNDERGLAZES



Cone 05 - Cone 10





# Velvet

## UNDERGLAZES

Category: Underglaze

Firing Temperature: Cone 05 - Cone 10



\* Approved when applied  
and fired under AMACO LG-10,  
F-10, or HF-9 clear glazes



V-343  
Chartreuse



V-308  
Yellow



V-391  
Intense Yellow



V-309  
Deep Yellow



V-304  
Straw



V-350  
Orange



V-387  
Bright Red



V-388  
Radiant Red



V-383  
Light Red



V-389  
Flame Orange



V-384  
Real Orange



V-390  
Bright Orange



V-382  
Red



V-318  
Rose



V-324  
Blush



V-317  
Coral



V-323  
Salmon



V-315  
Peach



V-375  
Maroon



V-381  
Amethyst



V-380  
Violet



V-379  
Ultra Violet



V-321  
Lilac



V-320  
Lavender



V-322  
Purple



V-325  
Baby Blue



V-326  
Medium Blue



V-386  
Electric Blue



V-332  
Teal Blue



V-336  
Royal Blue



V-345  
Light Green



V-353  
Dark Green



V-333  
Avocado



V-376  
Hunter Green



V-341  
Blue Green



V-327  
Turquoise Blue



V-349  
Cactus



V-347  
Pistachio



V-301  
Ivory Beige



V-360  
White



V-359  
Ultra White



V-366  
Teddy Bear Brown



V-303  
Terra Cotta



V-385  
Cinnamon



V-313  
Red Brown



V-314  
Chocolate Brown



V-363  
Morning Fog



V-328  
Iceberg Blue



V-356  
Pearl Gray



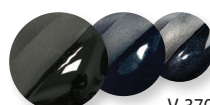
V-364  
Elephant



V-365  
Slate



V-361  
Jet Black



V-370  
Velour Black



V-362  
Ultra Black



FIRING KEY

Cone 05 tiles are AMACO 20-M Versa Clay.  
Glazed with LG-10 Clear Transparent.  
Cone 5/10 tiles are AMACO 38 White Stoneware.  
Glazed with HF-9 Zinc-Free Clear.

# the VELVET ADVANTAGE

- Velvety smooth, unglazed finish
- Bold, vibrant color at any cone
- Available in 2oz or 16oz jars
- Consistent, reliable results
- Fires true to wet color
- Some colors available in gallons
- Enhanced saturation under clear glaze
- Stiff - won't run when fired

## FAQ

**Apply to...** Greenware (wet, leather-hard, or bone-dry ware) or bisqueware

**Fire to...** Cone 05 - Cone 10

**Note:** Velvets are formulated to be most vibrant between Cones 05 and 5. Most Velvets will maintain their vibrant color all the way up to Cone 10, but some pigments will burn out at higher temperatures.

**Food safe?** Yes. All Velvet Underglazes hold an approved food safety status when applied and fired under an approved clear glaze (AMACO LG-10 or HF-9).

## competitor COMPARISON

*See how AMACO Velvet Underglazes look compared to our leading competitors.*



Competitor A



Competitor B



Competitor C



Competitor D

## PRO TIP

AMACO Velvet Underglazes can be dried out and applied like a thick printing and screening ink! Check out the AMACO "Positive and Negative Printmaking with Underglazes" lesson plan for instructions.

### 1) Pour



### 2) Thicken



### 3) Roll



### 4) Print



Find this technique and more at  
[www.amaco.com/projects!](http://www.amaco.com/projects!)



# TECHNIQUES

- Painting / Brushwork
- Mishima
- Screenprinting
- Staining
- Sgraffito
- Transfer
- Stamping
- Illustration

## LAYERING

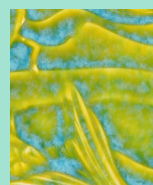
You can layer AMACO Opalescent glazes over Velvet Underglazes for brilliant pops of color and colorful combinations! This technique is most dynamic on textured surfaces.



O-26 Turquoise  
over V-353 Dark  
Green



O-52 Fuchsia  
over V-386  
Electric Blue



O-20 Bluebell  
over V-391  
Intense Yellow



O-30 Autumn  
Leaf over V-380  
Violet

## get INSPIRED

Check out these professional artists using AMACO Velvet Underglazes in a variety of interesting ways.



Painterly Details  
Nikki Mizak



Surface Staining  
Travis Winters



Sgraffito  
Sue Tirrell



Pops of Color  
Sean Patrick O'Connell



Graphic Detailing  
Molly Hatch

# INSPIRATION

Want more? Check out these artists, as well!

- |                 |                 |                  |                 |                      |
|-----------------|-----------------|------------------|-----------------|----------------------|
| • Heesoo Lee    | • Mark Errol    | • Roberto Lugo   | • Kip O'Krongly | • Christopher Dufala |
| • Jason Burnett | • Paul Wandless | • Chandra DeBuse | • En Iwamura    | • Meredith Host      |

Questions? Call (800) 374-1600