



Custom Firing in Eugene

General Terms:

- We bisque fire at cone 04, glaze fire at cone 05 (low-fire) and cone 6 (mid-range). We do not fire to cone 10, plus we do not do reduction or soda firing.
- Please let us know the type of clay used, the temperature range of the clay body, and the name of your clay. Bring your work in a box or container with your name, phone number and the clay body. You will get your container back with your firing.
- Please do not bring in work that has excessive paper or foreign material inside. It is up to you to remove the filler before bringing it in for us to fire.
- Extra charges may apply for loading and unloading lots of little objects as well as cleaning off the bottoms of the glazed ware.
- You may be charged for ruined shelves, damage to our kilns, or the time it takes to clean the kiln shelves if the glaze runs from your piece(s) onto the kiln shelf.

Cone 04 Bisque Firing:

We candle our bisque kilns up to 4 hours to ensure all work is dry before firing. Our bisque firing takes 2-3 days to complete. Greenware may be stacked to conserve space.

Cone 05 Low-Fire Glaze Firing:

We will fire on stilts for an **additional charge** if you wish to glaze the entire surface. This is offered for **low-fire only!**

We will dip pieces in clear glaze at Cone 05 for an **additional charge:**

- Pieces 15" or larger \$6.00
- Pieces 10-15" \$5.00
- Pieces 6-10" \$4.00
- Pieces 6" or smaller \$3.00

Cone 6 Mid-Range Glaze Firing:

- All work must be dry footed, with at least 1/8" of the base of your piece free of glaze and no glaze on the bottom of your work.
- We *do not* stilt your work at cone 6 as the stilts are only rated for low-fire temperatures. You may purchase your own and provide them with the firing. They may melt and your piece may fall over.
- Glaze can melt and move (or run) at this temperature. Leave some room (at least 1/8") at the bottom of your piece to allow for glaze movement.

Beads and Jewelry:

You must string your own beads on High Temp wire and provide your own bead bars for us to fire.

Picking Up Your Firing:

We will call and leave a message for you as soon as they are finished and ready to be picked up. Please allow a turnaround of 10 business day per firing (bisque and glaze).

General Caution:

You should be aware that firing can have some unpredictable results. Your pieces may break or the glaze may not turn out as you expect. If the unforeseen happens in our kilns, you may still be held responsible for the firing charges.

In addition, if your piece is still wet, we will hold it until it is dry enough to safely fire. If your piece is solid or has air trapped inside (no vent holes), it may crack or explode in the kiln. We will not fire any piece that we feel is a risk to other pieces in the kiln and to prevent potential damage to our kilns. We will contact you to come pick up your work if it is rejected for firing.

Eugene Firing Fees:

We have three (3) Skutt Kilns that differ in size in our Eugene store. Please review the chart below to determine fee structures.

Custom fire temperatures and specialized firing schedules are only available for full kiln loads. Please call ahead if you need to reserve a full kiln for your work.

We will notify you via email when your firing is complete and ready to be picked up. Please allow a turnaround time of up to 10 business days for us to complete firings.

	KM818	KM1022	KM1222
KILN SIZE	18" wide x 18" deep (2.6 cubic feet)	23" wide x 22" deep (5.7 cubic feet)	28" wide x 22" deep (8.1 cubic feet)
Minimum Charge - based on volume NOT PER PIECE	\$8.00	\$8.00	\$8.00
1/4 Shelf	N/A	\$11.00	\$12.00
1/2 Shelf	\$12.00	\$14.00	\$16.00
One Shelf or 1/4 Kiln	\$15.00	\$17.00	\$20.00
1/2 Kiln	\$20.00	\$28.00	\$38.00
Full Kiln	\$35.00	\$50.00	\$70.00

Firing prices are subject to change.

Please note: All firing left after 30 days of notification will be discarded. If you can't come in before then, you need to call and arrange for us to hold your work until you are able to come to the store and pick it up.

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