

# Custom Firing in Portland

## General Terms:

- We do bisque firing at cone 04, glaze firing at either cone 05 (low-fire) or cone 6 (mid-range). We do not fire to cone 10, nor Reduction or Soda firings.
- Please let us know the type of clay you are using, the temperature range of the clay body and the name of your clay. Bring your work in a box or container. You will get this back with your firing.
- Please do not bring in work that has excessive paper or foreign material inside. It is up to you to remove the filler before bringing it in for us to fire.
- Extra charges may apply for loading and unloading lots of little objects at our hourly rate of \$25.
- You may be charged for ruined shelves, damage to our kilns, or the time it takes to clean kiln shelves if glaze runs from your piece onto the kiln shelf.
- Custom firing temperatures and firing schedules are only available for full kiln loads at \$90 per load.
- Scraping fee for glaze on the bottom of your ware will be applied at an hourly rate of \$25. Please clean your pots!
- **All work left after 30 days will be discarded!** Please call us if you need more time to come in and pick up your work.

## Firing Fees:

Minimum charge (about 6" cube).....	\$8.00
1/4 shelf .....	\$13.00
1/2 shelf .....	\$16.00
One Full shelf .....	\$19.00
Two Full shelves .....	\$26.00
1/4 Kiln load .....	\$30.00
1/2 Kiln load .....	\$50.00
Full Kiln load.....	\$90.00

- A full kiln can fit a maximum of 7 shelves with 3" posts.
- Kiln shelves are 26" round and our kilns have a 25" working depth.

## Cone 04 Bisque Firing:

We candle our bisque kilns up to 15 hours to ensure all work is dry before firing. Our bisque firing takes 3-4 days to complete. Greenware may be stacked to conserve space. **Please specify if you are using Stroke 'N Coats on your ware so we do not stack these pieces.**

## Cone 05 Low-Fire Glaze Firing:

We candle our bisque kilns up to 15 hours to ensure all work is dry before firing. Our bisque firing takes 3-4 days to complete. **Please specify if you are using Stroke 'N Coats on your ware so we do not stack these pieces.**

## Cone 6 Mid-Range Glaze Firing:

- All work must be dry footed, no glaze on the bottom of the pieces.
- We do **NOT** stilt your work at this temperature as the stilts are only rated to low-fire temperatures. You may purchase your own and provide them with the firing. They may melt and your piece may fall over.
- Glaze can melt and move at this temperature. Leave some room at the bottom of your piece to allow for vertical glaze movement.

## Beads and Jewelry:

You must string your beads on High Temp wire and provide your own bead bars for us to fire.

## Kiln Loading and Unloading:

We load and unload our kilns on Tuesday's and Friday's. We will call and leave a message for you as soon as they are finished and ready to be picked up. Please allow a turnaround of 7-10 business days per firing (bisque or glaze).

## General Caution:

You should be aware that firing can have unpredictable results. Your pieces may break or the glaze may not turn out as you expect. If the unforeseen happens in our kilns, you may still be held responsible for the firing charges.



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